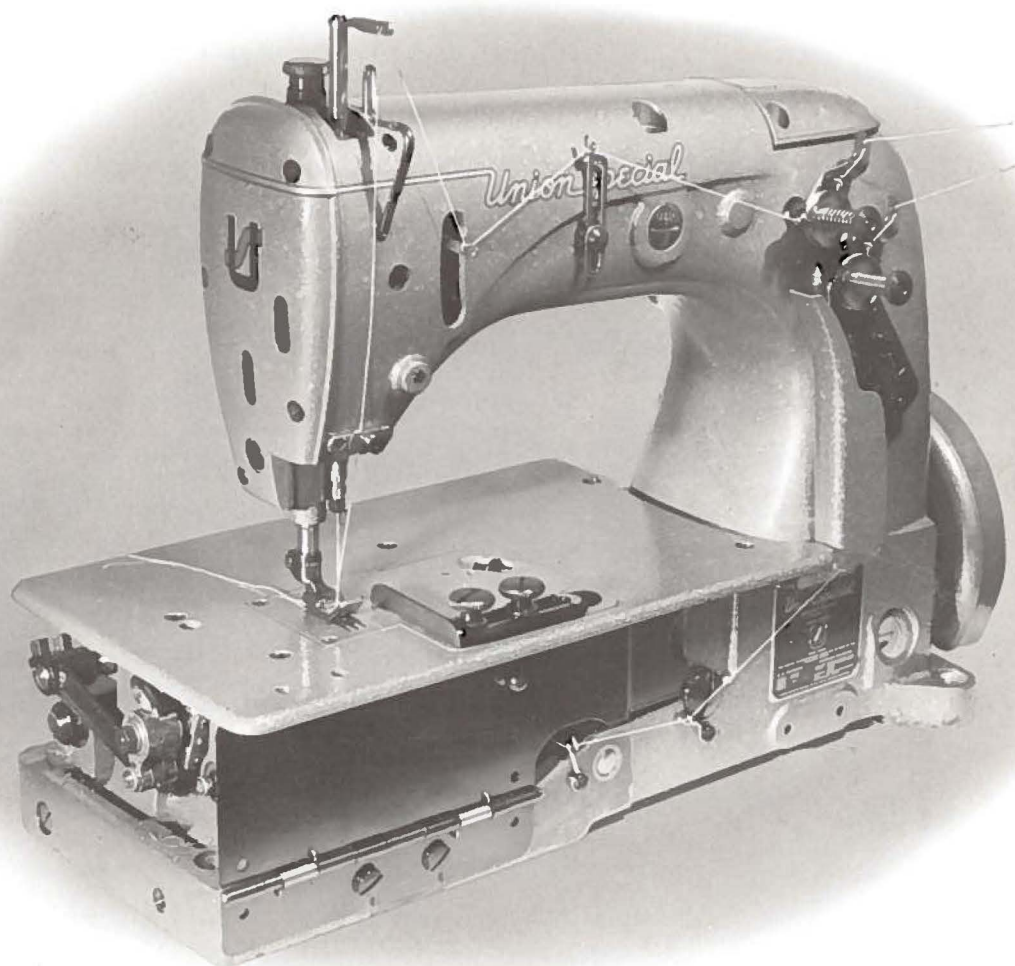


FINEST QUALITY

Union Special®
LEWIS • COLUMBIA

**INDUSTRIAL
SEWING
MACHINES**

**CLASS
51300**



**CATALOG
No.
104V**

**LIST OF PARTS
FOR
STYLE 51300BV**

Union Special **MACHINE COMPANY**

CHICAGO

From the library of: Superior Sewing Machine & Supply LLC

INDUSTRIAL SEWING MACHINES

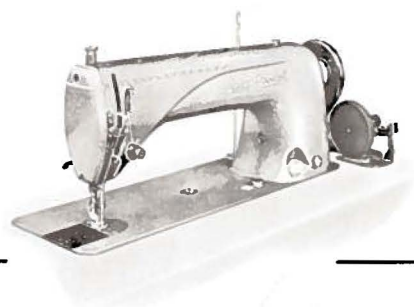
...for Every Purpose!

Job requirements vary — that's why Union Special builds a wide variety of specially designed sewing machines. It is also the reason why Union Special field representatives make a careful study of requirements before giving you detailed recommendations on the kind of equipment to install. Plants equipped with modern, high speed Union Specials have an important advantage. Union Special machines are built to do the job faster . . . better . . . cheaper, and they stay on the job with minimum time out for repairs. You're ahead when you use Union Special.



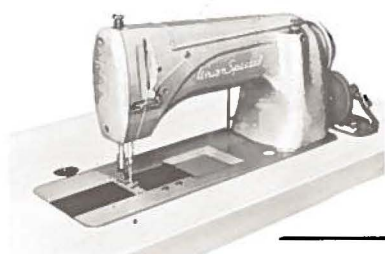
50000 SERIES MACHINES

The thousands of manufacturers using Union Special's new 50000 SERIES machines are finding these ultra-modern, streamlined models to be invaluable aids in cutting costs of operations and boosting production of a wide variety of products. Each of the many machines in the improved 50000 SERIES is specially designed to do a specific job efficiently, quickly, and economically!



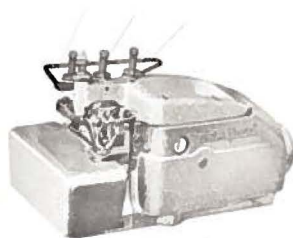
THE 61400 LOCKSTITCH

Never before has a general purpose Lockstitch machine been so thoroughly engineered for handling modern industrial sewing requirements! And never has a machine offered more than the new Union Special SIXTY-ONE-FOUR — a superior machine for light or heavy weight work . . . for short runs as well as long . . . for tacking and back stitching . . . for curved seams and straight runs.



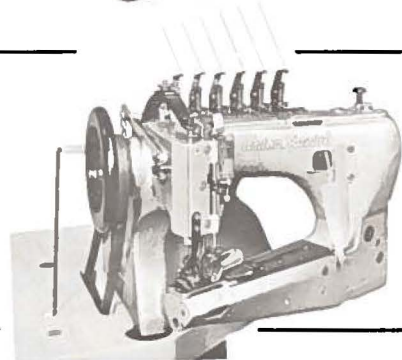
NEEDLE FEED LOCKSTITCH MACHINES

Latest improvements in engineering, manufacturing methods, and materials have been combined in Union Special Class 61800 and Class 62200 needle feed Lockstitch machines providing operators with smooth, streamlined, light-running machines that reduce fatigue and strain. It's no wonder that manufacturers in plants throughout the country are praising the superior performance of these ultra-modern machines!



THE NEW CLASS 39500 OVEREDGER

This new development antiques every machine presently on the market for use where a curved needle machine is recommended. From its handsome, dynamically functional, modern design to its innermost mechanism, the THIRTY-NINE-FIVE has been produced to accelerate quicker . . . run faster . . . operate more smoothly and quietly . . . with less maintenance . . . and yield a greater profit than any other like equipment available to users today.



35700-35800 FEED-OFF-THE-ARM MACHINES

Union Special's popular feed-off-the-arm felling machines are light running, smooth operating machines that offer great advantages: sewing head of the latest type, new presser bar which practically eliminates feed marking, and presser foot which will lift at the lightest touch. Faster felling is certain with Union Special Class 35700-35800 feed-off-the-arm machines.

Catalog No. 104 V
(Supplement to Catalog No. 104 L)

LIST OF PARTS

CLASS 51300

Style

51300 BV

First Edition

Copyright 1961
by
Union Special Machine Co.
Rights Reserved in All Countries

Union Special
MACHINE COMPANY
INDUSTRIAL SEWING MACHINES
CHICAGO

Printed in U.S.A.

IDENTIFICATION OF MACHINES

Each Union Special machine is identified by a Style number which is stamped into the name plate on the machine. Style numbers are classified as standard and special. Standard Style numbers have one or more letters suffixed, but never contain the letter "Z". Example: "Style 51300 BV". Special Style numbers contain the letter "Z". When only minor changes are made in a standard machine, a "Z" is suffixed to the standard Style number. Example: "Style 51300 BVZ".

Styles of machines similar in construction are grouped under a class number which differs from the style number, in that it contains no letters. Example: "51300".

APPLICATION OF CATALOG

This catalog is a supplement to Catalog No. 104 L, and should be used in conjunction therewith. Only parts found on Style 51300 BV, but not on Style 51300 BG are illustrated. Opposite the illustrated page, parts are identified by detail number, part number, description and amount required. For clarity, certain 51300 BG parts are shown in phantom to help locate 51300 BV parts.

This catalog applies specifically to the Standard style of machine as listed herein. It can also be applied with discretion to some Special machines in this Class. References to direction, such as right, left, front, back, etc., are given from the operator's position while seated at the machine. Operating direction of handwheel is toward the operator.

STYLE OF MACHINE

Streamlined Flat Bed, Medium Throw, Single Needle, With Back Tacking Mechanism, Light Weight Presser Bar, Light Weight Needle Bar and Needle Bar Driving Mechanism, Needle Bearing Needle Bar Drive, Single Reservoir Enclosed Automatic Lubricating System, Filter Type Oil Return Pump With Base Plate, Oil Siphon Assembly, Lateral Looper Travel, Light Weight Pulley, Prepared for Oil Shields, Work Space to Right of Needle Bar 7 3/4 Inches.

51300 BV For seaming light to medium weight materials where back tacking is required. Seam Specification 401-SSa-1. Stitch range 10 to 16 per inch.

NEEDLES

Each Union Special needle has both a type number and a size number. The type number denotes the kind of shank, point, length, groove, finish and other details. The size number, stamped on the needle shank, denotes the largest diameter of blade measured in thousandths of an inch, midway between the shank and the eye. Collectively, the type number and the size number is the complete symbol.

Standard needle for Style 51300 BV is Type 130 GHS. It has a round shank, round point, short, double groove, struck groove, ball eye, spotted, government, short blade 1/8 inch less than standard, width of eye and groove undersize, one step reduction, ball point, chromium plated - sizes 032, 036, 040, 044, 049, 054.

To have needle orders promptly and accurately filled, an empty package, a sample needle, or the type and size number should be forwarded. Use description on label. A complete order would read: "1000 Needles, Type 130 GHS, Size 036".

Selection of the proper needle size should be determined by size of thread used. Thread should pass freely through needle eye in order to produce a good stitch formation.

USE GENUINE NEEDLES AND REPAIR PARTS

Success in the operation of these machines can be secured only with genuine Union Special Needles and Repair Parts as furnished by the Union Special Machine Company, its subsidiaries and authorized distributors. They are designed according to the most approved scientific principles, and are made with utmost precision. Maximum efficiency and durability are assured.

Genuine needles are packaged with labels marked *Union Special*. Genuine repair parts are stamped with the Union Special trade mark. Each trade mark is your guarantee of the highest quality in materials and workmanship.

IDENTIFYING PARTS

Where construction permits, each part is stamped with its part number. On some of the smaller parts and on those where construction does not permit, an identification letter is stamped in to distinguish the part from similar ones.

Part numbers represent the same part, regardless of catalog in which they appear.

IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NAME AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.

TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover postage and insurance.

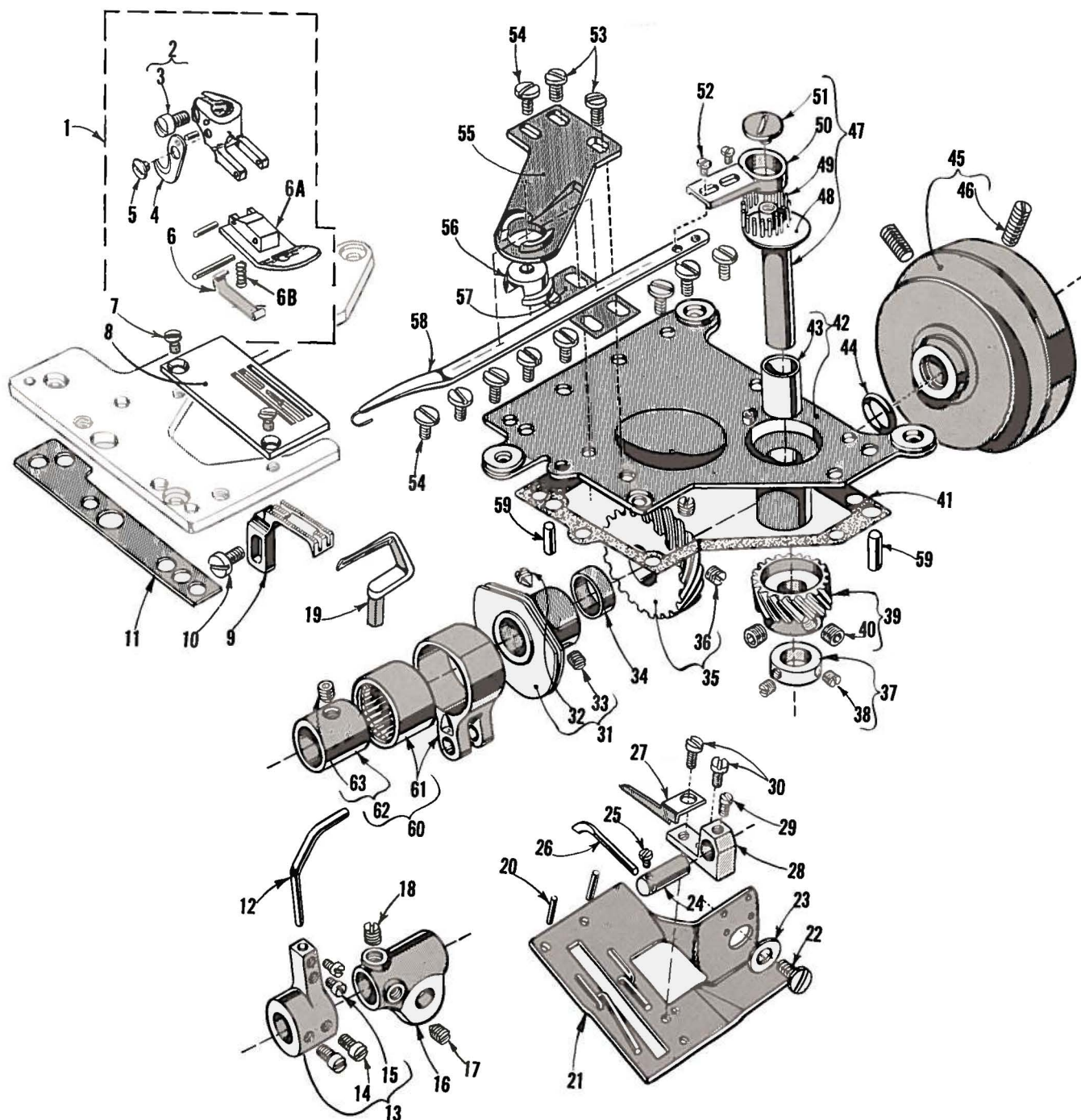
OILING

The oil has been drained from the machine before shipping, and the reservoir must be filled before beginning to operate. Use a straight mineral oil with a Saybolt viscosity of 90 to 125 seconds at 100° Fahrenheit.

Oil is filled at the spring cap in the top cover and the level is checked at the sight gauge on the front of the machine. The oil level should be maintained between the red lines on the gauge. The capacity of the oil reservoir is 12 ounces.

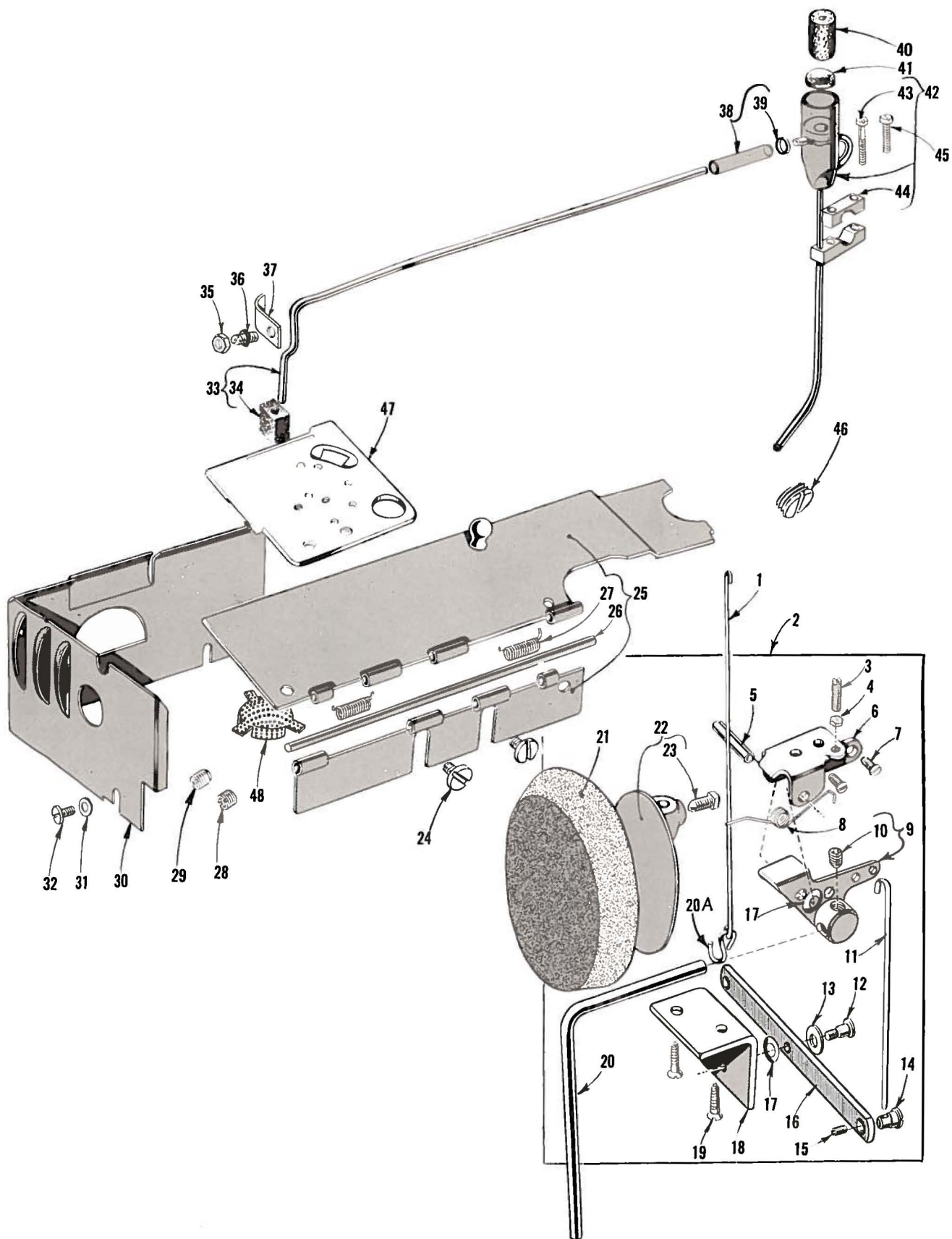
The machine is automatically lubricated and no oiling, other than keeping the main reservoir filled, is necessary.

A daily check before the morning start should be made and oil added if required. Oil which has gone through the machine is filtered and pumped back into the main reservoir, making too frequent oilings unnecessary. Excessive oil in the main reservoir may be drained at the plug screw in the main frame directly under the handwheel.



**SEWING PARTS COMBINATION, TAKE-UP, CAST-OFF PLATE AND
BACK TACKING MECHANISM**

Ref. No.	Part No.	Description	Amt. Req.
1	51320 N	Presser Foot -----	1
2	51330 AK	Presser Foot Shank -----	1
3	91	Screw-----	1
4	1741 B	Chain Cutting Knife-----	1
5	187 B	Screw-----	1
6	51330 AM	Yielding Section-----	1
6A	51330 AL	Presser Foot Bottom -----	1
6B	51330 W	Spring -----	1
7	87	Screw-----	2
8	51324 H	Throat Plate-----	1
9	51305 H	Feed Dog-----	1
10	22528	Screw-----	1
11	51380 B	Throat Plate Support Shim -----	1
12	51325	Looper Needle Guard -----	1
13	52825 D	Looper Needle Guard Holder -----	1
14	33174 B	Screw-----	2
15	22563	Screw-----	2
16	52444 B	Looper Rocker Frame -----	1
17	96	Spot Screw -----	1
18	98	Set Screw -----	1
19	51308	Looper-----	1
20	50-216 Blk.	Dowel Pin -----	2
21	51357 A	Cast-off Support Plate -----	1
22	22528	Screw-----	1
23	21657 E	Washer -----	1
24	51204 A	Retainer Finger Holder-----	1
25	22798 A	Screw-----	1
26	51204	Retainer -----	1
27	51204 B	Cast-off-----	1
28	51204 C	Cast-off Support -----	1
29	77	Screw-----	1
30	J87 J	Screw-----	2
31	51423 C	Take-up-----	1
32	96	Spot Screw -----	1
33	22580 D	Set Screw -----	1
34	51351 H	Drive Gear Spacer -----	1
35	51351	Loop Retainer Drive Gear-----	1
36	98	Screw-----	2
37	39147 D	Collar -----	1
38	88	Screw-----	2
39	51351 A	Loop Retainer Driven Gear-----	1
40	22580 E	Screw-----	2
41	51382 A	Oil Reservoir Top Cover Gasket -----	1
42	51382	Oil Reservoir Top Cover-----	1
43	51351 C	Crank Bushing -----	1
44	660-202	Oil Seal Ring -----	1
45	51221 C	Pulley -----	1
46	22894 F	Screw-----	2
47	29126 DR	Crank Drive Assembly-----	1
48	51351 B	Loop Retainer Driving Crank -----	1
49	61451 D	Needle Bearing Rollers -----	16
50	51351 D	Crank Link -----	1
51	22757 F	Screw-----	1
52	604	Screw-----	2
53	22570 A	Screw-----	2
54	22585 A	Screw-----	9
55	51351 G	Fulcrum Bearing Bracket -----	1
56	51351 F	Fulcrum and Slide Block -----	1
57	51351 J	Shim (as required) -----	
58	51351 E	Loop Retainer Hook -----	1
59	667 C-8	Dowel Pin -----	2
60	29476 DV	Looper Avoid Eccentric Assembly -----	1
61	51145 A	Eccentric Bearing-----	1
62	51406	Looper Avoid Eccentric, .062 inch throw -----	1
63	22894 D	Screw-----	1
-	53183 A	Lifter Lever Link (not shown on picture plate) -----	1



KNEE PRESS ASSEMBLY, OIL SIPHON ASSEMBLY AND
MISCELLANEOUS COVERS

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Amt. Req.</u>
1	51493 BC	Lifter Link -----	1
2	21660 H	Knee Press Assembly -----	1
3	92201	Screw -----	1
4	12982	Nut -----	1
5	660-219 G	Roll Pin -----	1
6	21664 F	Mounting Bracket -----	1
7	80	Screw, for attaching -----	2
8	21662 V	Torsion Spring -----	1
9	21662 R	Knee Press Lifter Arm -----	1
10	22650 CE-6	Screw -----	1
11	21662 T	Knee Press Link -----	1
12	22557 A	Screw -----	1
13	43137 E	Washer -----	1
14	21662 S	Knee Press Link Connection -----	1
15	531	Screw -----	1
16	21662 U	Knee Press Lever -----	1
17	39536 AD	Spring Washer -----	2
18	21664 C	Bracket -----	1
19	SC303	Wood Screw, #12 x 1 inch -----	2
20	21663 A	Knee Press Plate Lever -----	1
20A	660-264	"S" Hook -----	1
21	660-168	Knee Press Plate Cushion -----	1
22	21664	Knee Press Plate -----	1
23	69 FD	Screw -----	1
24	25 S	Screw -----	2
25	51282 AJ	Hinged Oil Shield -----	1
26	52978 G	Hinge Pin -----	1
27	51282 AK	Spring -----	2
28	22889 D	Adaptor Plug Screw, left side -----	1
29	22889 C	Adaptor Plug Screw, back -----	2
30	51282 AH	Oil Shield -----	1
31	20	Washer -----	3
32	22848	Screw -----	3
33	51294 M	Oil Siphon Tube -----	1
34	666-214	Felt Lint Filter -----	1
35	7947	Nut -----	1
36	51294 R	Screw -----	1
37	51294 P	Oil Tube Clamp -----	1
38	51294 N	Oil Tube Connection -----	1
39	21212	Locking Ring, for oil siphon connection -----	1
40	666-201	Felt Plug -----	1
41	666-209	Felt Plug -----	1
42	51294 U	Oil Siphon Assembly -----	1
43	22729 B	Screw -----	1
44	51294 K	Clamp, upper -----	1
45	22729 A	Screw -----	1
46	22539 R	Plug Screw, for looper drive oil chamber -----	1
47	51281 AM-227	Cloth Plate Cover -----	1
48	51493 BK	Lint Filter Screen -----	1



Union Special®

LEWIS and COLUMBIA

INDUSTRIAL SEWING MACHINES



SALES OFFICES AND REPRESENTATIVES

†Handle Union Special and Columbia only.

‡Handle Lewis and Columbia only.

All others handle Union Special, Lewis and Columbia with certain exceptions.

UNITED STATES

ALABAMA 35206, BIRMINGHAM, 732-84th Street, South, Lloyd D. Baldwin, Tel. 833-9904.

ALABAMA 36107, MONTGOMERY, 3223 Willow Lane Dr., (Zip Code 36110), Tommy Hendrix, Tel. 272-6667.

ARKANSAS 72203, LITTLE ROCK, P.O. Box 1783, James T. Taylor, Tel. (501) 376-3121.

★CALIFORNIA 90021, LOS ANGELES, 1100 E. Pico Blvd., Paul M. Mason, Mgr., Tel. Madison 5-5828.

CALIFORNIA 94110, SAN FRANCISCO, 3420-25th Street Robert J. Vall, Tel. 415/826-5969.

‡CALIFORNIA 94103, SAN FRANCISCO, Apparel City Sewing Machine Co., 1155 Mission St., Tel. Market 1-6660.

COLORADO 80002, ARVADA, Casey's Sewing Machine Service, 5719 Reed St., Tel. 424-6630.

CONNECTICUT 06810, DANBURY, 22 Barnum Road, Robert W. Gaines, Tel. 746-3652.

FLORIDA 33127, MIAMI, 2511-2515 N.W. 2nd Ave., Philip A. Coleman and E. A. Quintero, Tel. 305-635-5922.

FLORIDA 33566, PLANT CITY, 506 N. Gordon St. James C. Morgan, Tel. 752-1829.

★GEORGIA 30324, ATLANTA, 2120 Plasters Bridge Road, N.E., Merritt M. Ambrose, Mgr., Tel. 875-9237.

GEORGIA 30529, COMMERCE, Lakeview Drive, J. Tom Hanley, Tel. 335-4061, 3668 Admiral Drive (Chamblee), Marshall Clouse, Tel. 451-0562.

GEORGIA 30030, DECATUR, 1713 Coventry Road, Joe V. Parker, Tel. 377-5539.

GEORGIA 31021, DUBLIN, 1615 Knox St., John W. Jones, Tel. 272-4663, P.O. Box 561, Salbar St. (Thomaston 30286) H. B. Gray.

★ILLINOIS 60610, CHICAGO, 400 N. Franklin St., Fred L. Koehler, Mgr., Tel. 644-6920.

KANSAS 64208, KANSAS CITY (PRAIRIE VILLAGE) 7351 Rosewood, Cleo C. Smith, Tel. HE 2-1705.

KENTUCKY 40207, LOUISVILLE, P.O. Box 7261, Raymond E. Hinton, Tel. 587-0042.

LOUISIANA 70458, NEW ORLEANS (SLIDELL) 375 Dorset Drive, Duane Bunker, Tel. 504/643-2484.

MARYLAND 21215, BALTIMORE, P.O. Box 2505, Ralph B. Foster, Tel. 727-8499.

‡MARYLAND 21204, BALTIMORE, J. Dashew, Inc., 417 W. Baltimore St., Tel. LExington 9-1838.

★MASSACHUSETTS 02111, BOSTON, 179 Lincoln St., William E. Palm, Mgr., Tel. Liberty 2-0147.

MASSACHUSETTS 02368, RANDOLPH, P.O. Box 86, Roy T. Pedersen, Tel. 828-1412.

MASSACHUSETTS 02767, TAUNTON, P.O. Box #2 Raynham, Walter P. Godek, Tel. VanDyke 2-6149.

MICHIGAN 48223, DETROIT, 14561 Auburn, John Joyce, Tel. 313-338-7236.

MINNESOTA 55426, MINNEAPOLIS, 2095 Kelly Dr., Golden Valley, Minn., Leonard W. Koehler, Tel. 644-6236.

MISSISSIPPI 39209, JACKSON, 327 Eastview St., Jamie A. Boyette, Tel. Fleeewood 5-1976, 3517 Payne Dr. J. W. Kees, Tel. 601/939-3264.

MISSISSIPPI 38862, PLANTERSVILLE, P.O. Box 657, J. D. Kelley.

MISSOURI 64105, KANSAS CITY, Textile Machinery Co., 915 Broadway, Tel. Victor 2-9558.

MISSOURI 63114, ST LOUIS, 9022 Pallardy Lane, Carl E. McLaughlin, Tel. Chestnut 1-2368.

NEW HAMPSHIRE 03060, NASHUA, P.O. Box 257, Herman E. Haberman Jr., Tel. Tuxedo 2-9698.

NEW JERSEY 07850, LANDING, 676 Reba Road, Henry Behrens, Tel. 201-398-2749.

NEW JERSEY 07032, NORTH ARLINGTON, 32M Garden Terrace, Joseph Leglaci, Tel. 991-8211.

NEW JERSEY 08091, WEST BERLIN, P.O. Box 26, Frank A. Neff, Tel. 767-4350.

NEW YORK 02110, LATHAM, 57 Sylvan Ave., Clarence A. Wheeler, Tel. 518-785-6371.

NEW YORK 14502, MACEDON, 3 Jupiter Way, James Halbohm, Tel. 986-4693.

★NEW YORK 10001, NEW YORK, 370 7th Ave., (Penn Terminal Bldg.), Jack R. LeFournier, Mgr., Tel. Chickering 4-8800.

NEW YORK 14609, ROCHESTER, A. J. Adams Co., 1051 Culver Rd., Tel. BUTler 8-7250.

NEW YORK 11553, UNIONDALE, 873 Henry St., Anthony Candell, Tel. Ivanhoe 3-7477.

NORTH CAROLINA 27407, GREENSBORO, 4216 Pennvalde Dr., Harold E. Miller, Tel. 292-0734, 3305 Harle Place (27405) James Tolier, Phone 919-274-7941.

NORTH CAROLINA 28501, KINSTON, 2810 Murray Hill Rd., Benny D. Smith, Tel. 919/521-7509, 729 Jones Ave., Jerry W. Potts, Phone 919-527-4891.

OHIO 44109, CLEVELAND, 4914 Pearl Road, Cut & Sew Equipment Co. Tel. 661-9901.

OHIO 43216, COLUMBUS, P.O. Box 37, Gerry Smith, Phone: 614/294-0222.

OKLAHOMA 73119, OKLAHOMA CITY, 2226 Southwest 53rd St., G. B. Wiley, Tel. 685-2836.

OREGON, 97220, PORTLAND, 1950 N.E. 118th Ave. Robert E. Ritt, Phone: 503/771-2159 (Portland) 206/624-8083 (Seattle).

PENNSYLVANIA 18105, ALLENTOWN, P.O. Box 542, Luther D. Cassell, Tel. 797-2111.

PENNSYLVANIA 18015, BETHLEHEM, 1212 Comac St., Ed Deegan, Tel. 868-8204.

PENNSYLVANIA 18003, BERWICK, 1013 E. 16th St., Donald McFadden, Tel. 752-2442.

PENNSYLVANIA 18411, CLARKS SUMMIT, 428 West Grove Ave., John J. Lafler, Tel. JUNiper 7-2820.

★PENNSYLVANIA 19124, PHILADELPHIA, 4234 Macalester Ave., Ben W. Merz, Mgr., Tel. Gladstone 5-9900.

†PENNSYLVANIA 15670, NEW ALEXANDRIA, (Pittsburgh) R.D. No. 1, Box 26A, W. Dale Spear, Tel. 415-563-3589.

PENNSYLVANIA 17088, SCHAEFFERTOWN, P.O. Box 217, David M. Bender, Tel. 949-3044.

PENNSYLVANIA 17404, YORK, P.O. Box 884, Harding T. Powell, 854-8040, P.O. Box 222 (Schuylkill Haven 17972) F. J. Bartosic.

SOUTH CAROLINA 29204, COLUMBIA, P.O. Box 4246, Virlyn R. Crisler, Tel. Sunset 7-0863.

SOUTH CAROLINA 29607, GREENVILLE, 25 Sir Abbot St., Orville W. Gregory, Tel. Cedar 9-5539, P.O. 3557, (Gastonia 29607) John Lawrence, Tel. 864-7546.

TENNESSEE 37421, CHATTANOOGA, 1711 Ray Jo Circle, John W. Carter 615-892-1489, Rt. 4, Box 300 (Cleveland 37311) Bill Ott Tel. 615-4725.

TENNESSEE 38301, JACKSON, 1180 Hollywood Drive, Apt. 114, W. D. Compton, Tel. 901/427-5707, 1026 Wellsville Rd., (Memphis 38117) Harry McCarley

TENNESSEE 37919, KNOXVILLE, P.O. Box 10822 Horace E. Clinnard, Tel. 588-1865, Rt. 4, Box 300 (Cleveland 37311) Bill Ott, Tel. 615-4725.

TENNESSEE 37211, NASHVILLE, 5179 Ashley Dr., Roger L. Anderson, Tel. 615-833-0142, 1617 Lebanon (37210), Walter L. Rudd, Tel. 615-254-7538.

★TEXAS 75247, DALLAS, 6718 Oakbrook Blvd., P.O. Box 47424, J. H. Muir Mgr., Tel. 214/637-5990.

TEXAS 79926, EL PASO, P.O. Box 9573, Edward E. Smith, Tel. 598-2928.

TEXAS 76106, FT. WORTH, 1201 Altamont Dr., Arnold Stierwalt, Tel. 626-3183.

TEXAS 78213, SAN ANTONIO, Jerry Gregory, P.O. Box 13126, Tel. DI 2-5924.

UTAH 84105, SALT LAKE CITY, 1215 E. 13th South St., Larry F. Rosvall, Tel. IN 7-6931.

VIRGINIA 24006, Roanoke, P.O. Box 1151, P. C. Eble, Tel. 703-362-5673.

VIRGINIA 23834, Colonial Heights, P.O. Box 277, Tom Traylor, Tel. 703-526-2855.

WASHINGTON, SEATTLE, Robert E. Ritt, Phone 206-624-8083.

CANADA

UNION SPECIAL MACHINE Co. of Canada, Ltd.

BRITISH COLUMBIA, N. BURNABY 2, James Murray, 1522 Madison Ave., Tel. MU 3-3917.

MANITOBA, WINNIPEG 2, Rm. 201, Whitla Bldg., 70 Arthur St., Oswald Borchert, Tel. 204/943-4933.

★ONTARIO, TORONTO 28, Peter Fowler, Mgr.-Rep., 355 King St. West, Tel. Empire 6-2939.

★QUEBEC, MONTREAL 11, John Caschetto, Mgr., 9498 Charles de Latour St. Tel. 514/387-7191

**FINEST
QUALITY
WORK**

**HIGHEST
PRODUCTION
RATES**

**LOWEST
MAINTENANCE
COSTS**

/-71

Sales Agents for UNION SPECIAL Machines;
Also Agent for (L) LEWIS and (C) COLUMBIA where marked.

AFRICA

(TEXTILE & BAG MAKING MACHINES) Berzack Bros., Ltd. REPUBLIC OF SOUTH AFRICA—JOHANNESBURG 135/7 Pritchard St. CAPE TOWN—72 Darling St. DURBAN—72 Commercial Road. PORT ELIZABETH—8 Evans Street. RHODESIA, BULAWAYO—133 Fife St. SALISBURY—2 Barton House, Corner Stanley Ave. and Moffat St. (L) (BAG CLOSING MACHINES) South African Scale Co. Pty., Ltd. REPUBLIC OF SOUTH AFRICA—JOHANNESBURG—32 Van Brandis St. BLOMFONTEIN—53 Zastron St. CAPE TOWN—Wales and Bree Sts., DURBAN—22 Aliwal St. EAST LONDON—33.35 North Street, LADYSMITH, Natal—355 Murchison. PORT ELIZABETH—Box 611. Also at PIETERMARITZBURG, PRETORIA, VEREENING—288 Potgieter St. RHODESIA, BULAWAYO—2 Leander House, Rhodes Street. SALISBURY—95 Victoria Street, ZAMBIA—LUSAKA—W. & T. Avery (Zambia) Ltd., Corner Stanley Road & Cadgington Street. P.O. Box 1779. ALGERIA, ALGIERS—Etablissement Ait Amer, 12 Bis. Ave. Colonel Lotfi. (L & C) ETHIOPIA, ASMARA—S.A. Calderoni Africa, Avenue P. Atfaha Woosen (L & C) GHANA—ACCRA—Crown Industrial Enterprises Ltd., P.O. Box 3547 (L & C). IVORY COAST—ABIDJAN—Ets. Jean Abile-Gal, Box 1798. (L & C) KENYA, NAIROBI—Transcandia, Ltd., College House, Kolnange St. (P.O. Box 5933) (L & C) (Also Uganda, Tanganyika and Zanzibar) MALAGASY REPUBLIC—TANANARIVE—Sac. Ind. Et Com. De L'Enzyme, Boite Postale 1078, 17 Rue Clemenceau (L & C) MAURITIUS, PORT LOUIS—(Bag Closing & Bag Making Machines) Hall, Geneva, Langlois, Ltd., 7 Dr. A. Ferrière Street. MOROCCO, CASABLANCA—R. Geissman & Fils, Rue El Idriat Es Sakali (L) NIGERIA, APAPA, LAGOS—Sunbag Knitting Mills (Nigeria) Ltd. 9 Warehouse Road. (L & C) SUDAN, KHARTOUM—Franco Pinto (Sudan) Ltd., P.O. Box 305. (L & C)

ASIA

CAMBODIA, PHNOM-PENH—Dentis Freres, 219 P.B. Sisowath, P.O. Box 48. (L & C) LAOS, VIETIANE—Dentis Freres, P.O. Box 133. (C & L) SINGAPORE 10—G. R. Coleman (Private) Ltd., No. 40, Zion Road. Also all of Malaysia. (L & C) THAILAND, BANGKOK—Yip In Tsai & Co., Ltd., P.O. Box 23. (L & C) VIETNAM, SAIGON—Pacific Thai-Binh-Duong Cong-TY, (Societe Du Pacific) 147 Rue. Trinh-Minh-The. (C & L) HONG KONG—G. R. Coleman Co. (Hong Kong) Ltd., Room 1202, Bank of Canton Building, 6 Des Voeux Road, Central (L & C) JAPAN, OSAKA—Kondo Sewing Machine, Ltd., Umegae-Cho Kita-Ku, (L) Branch—TOKYO, 14-Ga, 11-Ban, 6-Chome, Also ASHIKAGA 682-1, Maruyama-Cho, FUKUI 5-Ga, 5-Ban, 2-Chome, Oite-Cho, NAGOYA 2-31, Tenjinyama-Cho, Nishi-Ku, OKAYAMA 23-Ga, 4-Ban, Banzan-Cho. KOREA—Kondo Sewing Machine Co., Ltd., 163 Umegae-Cho, Kita-Ku, Osaka, Japan. PHILIPPINE ISLANDS, MAKATI, RIZAL—Aikins, Kroll & Co., Inc., 7232 Malugay Street, (Buendia Extension). Branch at CEBU. (L & C) REPUBLIC OF CHINA, TAIWAN, TAIPEI—G. R. Coleman Co. (Taiwan) Ltd., 16 Nan Yang St. (L & C)

INDIA, CALCUTTA 13—International Corp., Commerce House, 4th Floor, 2 Ganesh Chandra Ave. PAKISTAN (WEST) KARACHI-2 (Textile Machines)—Universal Trading Corp., 29 Zeenat Mansion, Meleod Road (L & C) (EAST AND WEST) (Bag closing and bag making machines) Thomas C. Keay, Ltd., 15 Baltic Street, Dundee, Scotland.

AUSTRALIA

SOLE DISTRIBUTORS: Capron, Carter Pty., Ltd., 490 Kent Street, SYDNEY 2000. Branches at: BRISBANE—454 Brunswick St., Valley, N.I. MELBOURNE 3000—154 A Beckett St. AGENTS: SOUTH AUSTRALIA—ADELAIDE—William Charlack Ltd., London Road, Mile End. WESTERN AUSTRALIA PERTH 600—F. W. Cliff & Co., 54 Pier Street, TASMANIA, LAUNCESTON—Sew Knit Pty. Ltd., 72-74 George St. (L & C)

BELGIUM, BRUSSELS 4—N. V. Machinehandel C & H Verbeek, 15. Rue Philippe la Bar (L) FRANCE, PARIS—Societe G. Aron & Cie., 14 Rue Commines (L) GERMANY, KREFELD—Herbert Janssen, Alte Linnerstr. 104 (C & L mach.)

GREAT BRITAIN—ENGLAND, LONDON, EC2A 3AP—Eastman Machine Company Ltd., 128/132 Curtain Road, LEEDS—Unit 47 Barkston House, Domestic Street, WHITEFIELD NR. MANCHESTER—Unit 2 Albert Close Trading Estate, SCOTLAND, GLASGOW, 130-132 London Road, NORTHERN IRELAND, BELFAST—20 Tedburn Park, BT14BAQ, NOTTINGHAM—6 Oakfield Road—HUCKNALL, BRISTOL, KINGSWOOD—54 Gilbert Road, REPUBLIC OF IRELAND—W.M. BLYTHMAN LTD., 158 Richmond Road, BALLYBOUGH, DUBLIN 3. (L)

EUROPE

AUSTRIA, VIENNA A-1061—Nahschuster Heinrich Schuster O.H.G., Mariahilferstr. 51, Postfach 77, (L) (C—except 100 NTN) BELGIUM, B-1000, BRUSSELS 1 (L)—Union Special Machine Corporation of America, 9 Rue de la Caserne, Gustave Thierie, Mgr. (C) DENMARK, DK-1003, COPENHAGEN K. Rothenborg Special-makiner for Sy-Industrien A/S, Borgergade 14, Offices at AALBORG, HERNING, KOLDING, LYSTRUP, ODENSE, AND SILKEBORG. (L & C) FINLAND, HELSINKI—LAUTTASAARI—Suomen Konelike O/Y, Valtionmekatu 13. Branches at TAMPERE—Pienteeollisuus-talo, TURKU, Humaliskatu 7.8. (L & C) FRANCE, PARIS (110)—Cie. des Machines Union Special de France, 91 Ave. de la Republique—Thos. de Semlyen, Directeur Generale, Branches at: (69) LILLE 5 Residence Citeaux Parc Saint-Maur, LYON, VILLEURBANNE (RHONE) 58 rue Alexandre Boulin, TOULOUSE (HAUTE GARONNE) 9 Rue des Penies. (L & C) GERMANY, STUTTGART (7000)—Union Special Maschinenfabrik, G.m.b.H., Schwabstr. 33—Dr. K. Schulz, Managing Director, Th. M. Eganstra, Director of Sales, BRANCHES AT: BERLIN, BIELEFELD, EMBINGEN, FRANKFURT, HAMBURG, KOLN, MUNCHEN, OCHTUPR, ASCHAFFENBURG, MONCHENGLADBACH, KARLSRUHE AND SAARBRUCKEN. (L & C) GREAT BRITAIN—(Textile Machinery)—ENGLAND LE2 5LN—OADBY (NR. LEICESTER)—Union Special Machine Company, Ltd., Manderwell Road, Industrial Estate, Mr. J. C. Spencer, Managing Director, LEEDS—11 unit 83, Barkstone House, Croxson Street. LONDON—184-186 Old St. (A. W. J. Brownlee, Manager). SALES OFFICE: BRISTOL, L. J. Heard, 19 The Ride, Kingswood, SCOTLAND, MILNGAVIE (GLASGOW)—Derrick R. Robinson, 48 Clachbar Avenue. SUB-AGENTS: LONDON, W. 1—G. Johnson & Son (Sewing Machinery), Ltd., 58 Great Titchfield Street. MANCHESTER M19-3DJ 19—S. A. Smith, (Manchester) Ltd., 4 Barlow Road Levenshulme. NORTHERN IRELAND—BELFAST 15 Aitex Ltd., 186 Cavehill Road. SCOTLAND, GLASGOW S.E.—Allardice & Co., 9 Stevenson Street. (C) Bag Closing and Bag Making Machines) SCOTLAND, DUNDEE DD1-9DY—Thomas C. Keay, Ltd., P.O. Box 30 Densfield Works—Agent for entire British Isles. GREECE, ATHENS—Georges Yannakouras-Dimaoulis, 30 Petroski St. (L & C) ICELAND, REYKJAVIK—Magnus Thorgeirsson, Skolavordstugla (L & C) IRELAND, DUBLIN 3—(Textile Machines) W. Blythman, 158 Richmond Road, Ballybaugh (L & C) (Bag Closing and Bag Making Machines) Thomas C. Keay, Ltd., 15 Baltic St. Dundee, Scotland. ITALY, I 20121 MILANO—Giovanni Conti & Nipoti, Via S. Suse 18. (L & C) MALTA, VALLETTA—Frank Borda & Sons, Ltd. 51/52 Zachary Street (L & C) THE NETHERLANDS, AMSTERDAM—N. V. Machinehandel C & H. Verbeek, Kloveniersburgwal 77. Offices at: ARNHEM, BERGEN OP ZOOM, DEN BOSCH, CASCRIUM, GRONINGEN, DUDERKERK a/d AMSTEL, ROTTERDAM, SITTARD, UDENHOUT. (L & C) NORWAY, MANGLERUD—Jac. Jacobsen A/S, Enebakken 117, BERGEN—Bjornstang 24. (L & C) PORTUGAL, OPORTO—Rost & Janus, Succs. Lda., Rua Barao de Forrester 914. (L) SPAIN, BARCELONA—Rapido, S. A., Via Layetana 37. (L) SWEDEN, S-40223 GÖTEBORG 5—Jac. Jacobsen A/S Krakat-orgatan 10A BX-5144 MÖLNÄS. Branch at S-50240 BORÅS, Linnegatan 4. Also in S-21142 MALMÖ—Verkstadsgatan 3. Agents—S-11338 STOCKHOLM—Forsberg & Kato, Tomtebo-natan 38. (L) SWITZERLAND, URDORF (ZH) 8902—Bourquin & Cie., Vogel-aistr. (L-Button-Sewer) YUGOSLAVIA—Josef Schwarzer, Postfach 168 33, Bostler-strasse D-7312 KIRCHHEIM-TECK 1-WURTEMBERG, GER-MANY (BRD) (L & C)

LATIN AMERICA

Union Special International, Inc. ARGENTINA, BUENOS AIRES—Pamaco Costura S.A.C.I.Y.F. Ave. Corrientes 4430. (Union Special Machine Company). (L & C) BRAZIL, SAO PAULO—Pancastura S.A.—Industria e Comercio, Alameda Cleveland, 444. Branches at PORTO ALEGRE—Rua Voluntarios da Patria 533; RECIFE—Rua Princesa Isabel 105; RIO DE JANEIRO—Rua Alexandre Mackenzie 117. (C & L)

CHILE, SANTIAGO—Lowenstein & Stewart, S.A.C., Calle Santa Domingo 1140. (L & C) COLOMBIA, BOGOTÁ—Macalzado, Mercantil, S.A., Carrera 30 #12-99. Branches at BARRANQUILLA—Carrera 45-8 #34-54. (L & C)

BUCHARANGA—Calle 34 #17-45. CALI—Carrera 1 #22 50. MEDELLIN—Carrera 51, 36-18. (L & C) COSTA RICA, SAN JOSE—Enrose, S.A., P.O. Box 1949 (L & C)

DOMINICAN REPUBLIC, SANTA DOMINGO—Roberto Demin-quez, G., P.O. Box 57—Calle 19 De Marzo 25. (L & C) ECUADOR, GUAYAQUIL—Distribuidora Richard O. Custer, S.A., Boyaca 612. Branch at QUITO—Avenida Patria 768. (L & C)

EL SALVADOR, SAN SALVADOR—Distribuidora Union Special de El Salvador, Colonia Valero. (L & C) GUATEMALA, GUATEMALA—Union Textil Gunter Henning & CIA., LTA., 6A Ave. 9-26, Zona 4 (L & C) HONDURAS, SAN PEDRO SULA—Jacobo E. Handel, P.O. Box 559. (L & C)

MEXICO, MONTERREY, N.L.—Talleres Perez Zozaya, S.A. de C.V., Venustiano Carranza Sur #455. Branches at: GUADALAJARA, JAL.—Kunhard #5; MEXICO, D.F.—Distribuidora Union Especial, S.A. de C.V., Pina Suarez 99-a (Apartado 28070); SAN LUIS POTOSI, S.L.P.—J. de los Reyes 80. (L)

NICARAGUA, MANAGUA—Casa Hentgen, 3A Calle N.O. #303. (L) PANAMA 148, PANAMA—Intenational de Comercio, S.A., Apartado 94B. (L & C) PERU, LIMA—Brefco-United Agencies, S.A. (Peru) Av. Alfonso Ugarte 1445-1447. (L & C)

PUERTO RICO, SAN JUAN—Aberca Warehouse Corp., P.O. Box 2352. (L & C) SURINAM, PARAMARIBO—Kipralani's, Ltd., 17-27 Maagden St. (L & C) URUGUAY, MONTEVIDEO—Stoner & Cia., S.A., Uruguay, Mercedes 1312. (L)

VENEZUELA, CARACAS—Sucontext, S.A., Dr. Paul A. Chorro 29. (L & C)

MIDDLE EAST

CYPRUS, 117 NICOSIA—N. Savva & Co. Aesclylus Str. 73H (P.O. Box 2268). (L & C)

IRAN, TEHRAN—Sava Trading Corp., Ave-Naderi, Chohar-rahe Ghavam Saltaneh, Sakhtemaive Forghani P.O. Box 1720. (L & C) IRAQ, BAGHDAD—Sons of O. O. Agepian (IRAQ), P.O. Box 2021, Alwiyah. (L & C)

ISRAEL, TEL AVIV—L. Taube, Ltd., 15 Lillienblom St. (L & C) JORDAN, Bandar & Aractingl, B.P. 1144—Damas, Syria (L & C)

LEBANON, BEIRUT—Ibrahim A. Audi & Cie., Immeuble Steiger Corniche Fleuve (B.P. 316). (L & C) SYRIA, DAMAS—Bandar & Aractingl, B.P. 1144. (L & C) TURKEY, ISTANBUL—Mario Benmayor, Yesildirek Necip Efendi Sok. 51/1. (L & C)

U.A.R., Cairo—Misr Import & Export Co. 6 Rue Adly—Tech. Sub-Agent—A. Kavalidjan, S.A.R.L., 24, Sharia Saray El-Guezira, Zamalek. (L & C)

NEW ZEALAND

SOLE DISTRIBUTOR: Michaelis—Tuck, Ltd., 60 Wall Road, (P.O. Box 12170). PENROSE—AUCKLAND, 6. BRANCHES AT: WELLINGTON, 6 Nelson St. (P.O. Box 910). (L & C) CHRISTCHURCH 1—92 Orbell Street. (P.O. Box 1047). DUNEDIN—192 Castle St., P.O. Box 944. Also—New Caledonia, Cook Islands, Ellice Islands, Gilbert Islands, New Hebrides, Samoa (American), Tahiti, and Tonga. FIJI SUVA—Fleishmans, Ltd., P.O. Box 602. SAMOA (WESTERN), APIA—S. C. Percival & Co., Ltd. P.O. Box 204. (L & C)

PACIFIC ISLANDS

HAWAII, HONOLULU—Ace Enterprises, Inc., 1892-D Kala-kaua Ave. (Textile L & C)

WEST INDIES

Union Special International, Inc. JAMAICA, KINGSTON—Morris E. Parkin Ltd., 76 King St. (L) TRINIDAD, PORT OF SPAIN—Ackrill & Co., 7-9 London St. (L & C) APO—BARBADOS, GRENADA, TOBAGO

Additional Sales Agents for (L) LEWIS and (C) COLUMBIA Machines

BELGIUM, BRUSSELS 4—N. V. Machinehandel C & H Verbeek, 15. Rue Philippe la Bar (L)

FRANCE, PARIS—Societe G. Aron & Cie., 14 Rue Commines (L)

GERMANY, KREFELD—Herbert Janssen, Alte Linnerstr. 104 (C & L mach.)

GREAT BRITAIN—ENGLAND, LONDON, EC2A 3AP—Eastman Machine Company Ltd., 128/132 Curtain Road, LEEDS—Unit 47 Barkston House, Domestic Street, WHITEFIELD NR. MANCHESTER—Unit 2 Albert Close Trading Estate, SCOTLAND, GLASGOW, 130-132 London Road, NORTHERN IRELAND, BELFAST—20 Tedburn Park, BT14BAQ, NOTTINGHAM—6 Oakfield Road—HUCKNALL, BRISTOL, KINGSWOOD—54 Gilbert Road, REPUBLIC OF IRELAND—W.M. BLYTHMAN LTD., 158 Richmond Road, BALLYBOUGH, DUBLIN 3. (L)

MEXICO, MEXICO, D.F.—Casa Diaz de Maquinas de Cacer, Av. Republic Del Salvador 89. (C)

REPUBLIC OF SOUTH AFRICA, JOHANNESBURG—African Sewing Machine Company (Pty.) Ltd., AFSEW House, 136 Pritchard St. Branches at: CAPE TOWN—110 Plain St., DURBAN. (C)

SWEDEN, S-50254, BORÅS—Maskin AB Indukta—Katrinedals-gatan 13. Branches: GÖTEBORG—Maskinlänst Jagaregatan 3—1 MALMÖ—Bodekullsgatan 37—ÖREBRO—Manilagatan 24—STOCKHOLM—Masio Konfektionsmakiner, Telegatan 26.

SWITZERLAND, ZÜRICH—Fritz Zellweger & Sohne, Sel-naustr. 27. (L, except Button Sewer) Guttinger A.G., Sihlstrasse 37. (C)

URUGUAY, MONTEVIDEO—C. Brandes & Cia., S.A., Calle Rincón 658-60. (C)



Union Special®
INDUSTRIAL SEWING MACHINES

UNION SPECIAL maintains sales and service facilities throughout the world. These offices will aid you in the selection of the right sewing equipment for your particular operation. Union Special representatives and service men are factory trained and are able to serve your needs promptly and efficiently. Whatever your location, there is a Union Special Representative to serve you. Check with him today.

ATLANTA, GA.

MONTREAL, CANADA

BOSTON, MASS.

TORONTO, CANADA

CHICAGO, ILL.

BRUSSELS, BELGIUM

DALLAS, TEXAS

LEICESTER, ENGLAND

LOS ANGELES, CAL.

LONDON, ENGLAND

NEW YORK, N. Y.

PARIS, FRANCE

PHILADELPHIA, PA.

STUTTGART, GERMANY

Representatives and distributors in all important
industrial cities throughout the world.

Union Special
MACHINE COMPANY

400 N. FRANKLIN ST., CHICAGO, ILL. 60610